



EUROPEAN INSPECTION AND CERTIFICATION COMPANY S.A
PED IDENTIFICATION No 1128

89 CHLOIS st. & LIKOVRISEOS- 14452 METAMORFOSI GREECE
TELEPHONES: +3 0210 6252495, +3 210 6253927 FAX: +3 0210 6252495 INTERNET SITE:
www.eurocert.gr e-mail: eurocert@otenet.gr

WELDING PROCEDURE QUALIFICATION RECORD FORM (WPQR)

DIRECTIVE 97/23/EEC Annex I, par.3, section 3.1.2

EN ISO 15614-1:2017

WELDING PROCEDURE QUALIFICATION TEST CERTIFICATE

WPS No:	01 – 2020	Examining body:	EUROCERT S.A.
Manufacturer:	PANAGIOTIS BAZIOS & SONS	Reference No:	10.24.0233.1
Address:	THOURIAS 8, PATRA, 26334, ACHAIAS	Code / Testing Standard:	EN ISO 15614-1:2017
Level:	2	Date of Welding:	28/07/2020

Range of qualification

Product Form:	PLATE, TUBE
Welding Process(es):	135 ONE WELDING PROCESS
Type of joint & weld :	FW / bs, bs b
Parent Metal(s) group:	Sub-group 1.2 – yield strength equal or lower of S355JR
Parent Metal Thickness (mm):	3mm to 16mm
Deposited Metal Thickness (mm):	-
Throat Thickness (mm)	No restriction
Single run/Multi run	Multi run
Outside Pipe Diameter (mm):	-
Filler Metal Designation:	≥470MPa C0,078/Mn1,46/Si0,85, H0 / (ESAB Weld G3Si1 0.8 mmm EN ISO 14341-A: G 3Si1)
Filler Material Make	No restriction on the manufacturer. / ESAB Weld G3Si1
Filler Material Size (mm)	No limitation on filler material size
Designation of Shielding Gas / Flux:	M21-ARCO2-8/2 , CO2 ±20%
Designation of Backing Gas	-
Type of Welding Current: & Polarity	DC +
Transfer Mode:	Spray, Pulse and Globular
Heat Input	-
Welding Positions:	ALL EXCEPT PG
Preheat Temperature	-
Interpass Temperature	-
Post-Heating	-
Post – Weld Heat Treatment	-
Other Information:	-

We confirm that the statements in this record are correct and that the test pieces were prepared, welded, tested and have fulfilled the requirements in accordance with ISO 15614-1

Location	Date of Issue	Test Body / Supervisor
METAMORFOSI GREECE	01/09/2020	EUROCERT / A. BRISKOLAS

It is certified, that the test welds were prepared, welded and tested in a satisfactory manner, according to the requirements of the code / testing standard as indicated above.